

## Reactive, pigmented, hard top coat

### **Properties**

- Medium viscosity
- Low yellowing
- Hard top coat
- Good chemical resistance
- Pigmented ready to use

### Area of application

- Top coat for broadcasted hard main coats indoors

## **Hardener dosages**

Temperature	SILIKAL® BPO % by weight *	Pot life approx. min.	Hardening time approx. min.
+10 °C	4.0	20	45
+15 °C	3.0	15	45
+20 °C	2.0	15	40
+30 °C	1.0	12	30

<sup>\*</sup> The amount of SILIKAL® BPO is always calculated with reference to the amount of resin.

### **Advice on application**

- First stir. Only after this SILIKAL® BPO should be added and mixed until it has dissolved completely (approx. 1 minute). The mixture should be used immediately.
- Always roll on at least 600 g/m² for the first top coat layer. Optionally, after the first layer has cured, a second top coat can be rolled on with at least 500 g/m².
- Roll on crosswise with a suitable roller.

# Guideline recipe, pigmented top coat

No.	Component	Guideline recipe (% by weight)	Comment	Batch for 10 litre bucket
1	SILIKAL® RF 7000	100 %		12 kg
	Total:	100 %	Average consumption: 0.6 – 1.1 kg/m²	12 kg
2	SILIKAL® BPO	1 – 4 % with ref. to no. 1		See "Hardener dosages" table for quantities



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### Characteristics as delivered

Property	Approx. value
Viscosity, +20 °C	500 mPa ⋅ s
Density, +20 °C	1.2 g/cm <sup>3</sup>
Application temperature	+10 °C to +30 °C

# **CE** marking



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#### Other applicable documents

SILIKAL® BPO Data sheet BPO
General notes Technical documentation MMA
Safety data sheets All used Silikal products

The information in this data sheet replaces all previous information about the product and its application. The application instructions as well as the technical data of the product are only guidelines. The buyer is responsible for the application and claims of third parties.



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